Learning-Guided *MCTS* for Generalizable and Interpretable Synthesis Planning Using Generic Reactions



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Context

What is synthesis planning?

Finding sequences of chemical reactions to produce target molecules from available building blocks [Cor67].

Why does it matter?

- Accelerates drug and material discovery.
- Reduces cost and lab trial-and-error.
- Enables exploration of novel molecular space.

Why is it hard?

— NP-hard : Exponential number of possible routes.
 — Chemical constraints : Not all reactions are valid or feasible.

Search objective :

- Find a synthesis path from starting materials to the target (*g*) using only *BRS* reactions.
- Tests the capacity of *BRS* to reconstruct benchmark synthesis routes.



Why is it still unresolved?

- Shallow reasoning : Most models lack grounding in chemical logic.
 Template issues :
 - —Template-based \rightarrow limited coverage, hard to extract.
 - Template-free \rightarrow poor generalization, overfit to seen transformations.

— Benchmark bias (*USPTO* [Low12]) :

- —Over-represents frequent transformations.
- —Misses rare or foundational reactions.
- Encourages memorization over reasoning.

Takeaway : Most systems perform well on benchmarks but fail to generate *trustworthy, generalizable, and useful* synthesis routes in real-world settings.

Our Approach

We address key limitations in current synthesis planning by introducing a method that is :

Based on generic reactions :

—We define a minimal but expressive set of generic reactions that cover foundational and innovative chemistry : the *Broad Reaction Set* (*BRS*).

Search-based :

—We use *Monte Carlo Tree Search (MCTS)* to explore synthesis paths through combinatorial application of *BRS*, without relying on templates or memorized routes.

Learning-guided :

FIGURE 2 – Example of an *MCTS* search tree for synthesis planning. Molecule nodes (s_n^k) and reaction nodes (a_n^k) alternate, where *n* denotes the depth and *k* the leaf index at that depth. Binary reactions require a second reactant *m*. The goal is to reach the target molecule *g*.

Algorithm phases :

—**Selection :** Traverse the tree using a *UCT* [KS06] guided by a learned *Q-value*.

— Expansion :

- At a **molecule node** : add applicable *BRS* reactions
- At a **reaction node** : apply it to generate product molecules
- Evaluation : Use the *Q*-network to estimate the distance in number of

— A lightweight *Q-model* predicts the distance to the target molecule and guides *MCTS* toward promising directions during search.

The Broad Reaction Set (BRS) [OLC⁺25]

We define 20 **generic reaction patterns** in SMARTS notation [Inc] that can be flexibly applied across various molecules and to multiple sites within the same molecule.

Why BRS?

- —**Broad coverage :** Can represent all types of transformations.
- **Multi-site reactivity :** Supports combinatorial expansion.
- **Dataset construction ready :** Can generate diverse and balanced synthesis datasets.
- —**Bridging paradigms :** Combines strengths of template-based and template-free approaches.

[#6, #7, #8; h : 1] . [O, N, F, C: 2] >> [#6, #7, #8 : 1][O, N, F, C : 2]

Any carbon,with an
implicita non-aromaticreact anda single bond between the
reactive sites.nitrogen or oxygenimplicitoxygen, nitrogen,
fluorine or carbonproducereactive sites.atomhydrogenfluorine or carbon
atomatomfluorine or carbon

FIGURE 1 – An example reaction from *BRS*, written in the SMARTS chemical language.

Monte Carlo Tree Search (MCTS) for Synthesis Planning

We use **Monte Carlo Tree Search (MCTS)** to construct full synthesis routes from **USPTO starting molecules** to target products using only reactions

reactions to the target molecule and turn it into a reward signal :

 $r(s') = \exp(-\alpha \cdot V_Q(s',g))$

— Backpropagation : The reward, which tells us how promising a branch is, is passed back up the tree.

Training :

- The *Q*-*network* is first **pretrained** on synthetic synthesis routes created by applying *BRS* reactions to *USPTO* molecules.
- Fine-tuning online during *MCTS* episodes. The *Q-network* (a *T5* [RSR⁺20] encoder + regression head) is updated using visited molecule-target pairs through the successful path.
- —The training objective minimizes the squared error between predicted and actual steps-to-goal :

 $\mathcal{L}_{dist} = (V_Q(s,g) - d(s,g))^2$

Results : We divided *USPTO* into five estimated difficulty levels based on synthesis route length. Note that each level includes routes of varying lengths, and level 5 does not imply 5 reaction steps.

Difficulty	1	2	3	4	5
Success Rate	96.2%	88.7%	81.1%		

TABLE 1 – Percentage of synthesis routes found at each difficulty level using BRS + MCTS.

from BRS.

Graph structure :

— The tree alternates between molecule nodes (*s*) and reaction nodes (*a*).
— Edges represent applying a reaction or generating resulting molecules.

Références

Higher difficulty levels require deeper planning and involve more complex branching, making them harder for the *Q*-*network* to generalize to, especially since the pretraining examples only covered routes up to depth 20.

- [Cor67] Elias James Corey. General methods for the construction of complex molecules. *Pure and Applied chemistry*, 14(1):19–38, 1967.
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- [RSR⁺20] Colin Raffel, Noam Shazeer, Adam Roberts, Katherine Lee, Sharan Narang, Michael Matena, Yanqi Zhou, Wei Li, and Peter J Liu. Exploring the limits of transfer learning with a unified text-to-text transformer. *Journal of machine learning research*, 21(140) :1–67, 2020.