

Exploiting Data Mining and Constraint Programming for Predictive Maintenance

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Context: Recently, with the emergence of Industry 4.0 (I4.0), predictive maintenance (PdM) based on data-driven methods has become the most effective solution to address smart manufacturing and industrial big data, especially for performing health perception (e.g. fault diagnosis and remaining useful life (RUL) estimation) [7, 18]. Here, maintenance corresponds to the process that deals with equipment or system components to ensure their normal operating under any circumstance. PdM relies on the continuous monitoring of the equipment or the machine to predict when maintenance actions are necessary; hence the maintenance can be scheduled [22]. Detecting and preventing failures is thus essential, and industries seek to minimise the number of operational failures, minimise their operational costs, and increase their productivity.

The general workflow of data-driven PdM system consists of the following three subprocesses:

1. Data acquisition and pre-processing. The first step is to collect a large set of sensor data representing **healthy** and **faulty operation**. These raw data are then preprocessed to bring it to a form from which **features** can be easily extracted.
2. Features extraction. The next step is to identify features that help distinguish healthy conditions from faulty, on the basis of historical sensor data.
3. Model training and predicting. The last step consists in using the extracted features to train a machine learning model that can (i) detect anomalies; (ii) classify different types of faults; or (iii) estimate the remaining useful life (RUL) of equipment.

The increased availability of large volumes of operational data, collected from various sensors over time, has paved the way for the development and deployment of the data-driven PdM, which utilises prediction tools to provide valuable information regarding the status of equipment [23]. According to [14, 15], the most common data collected from sensors are vibration, temperature and electrical signal. However, performing predictive maintenance in such continuously changing temporal data (aka **time series data**) has become a major challenge which received increasing attention from both the industry and the scientific community.

Failure Prediction is one of the critical components of PdM for which the main goal is to predict the approximate moment when some failure could occur. Recent works have addressed anomaly detection for PdM in order to predict incipient failures from historical data [10, 19]. In the context

of condition monitoring, this is interesting because anomalies can tell us something about the “health state” of the monitored equipment [6]: Data generated when the equipment approaches failure, or a suboptimal operation, typically have a different distribution than data from “healthy” equipment. Machine learning techniques (ML) emerged as a promising tool to achieve this goal. However, the current use of ML is mainly focused on supervised learning, which means that data sets need to be labelled, that is the data must be annotated with the true machine health condition. Accordingly, **learning with unlabelled data**, namely unsupervised learning, is the focus of this internship.

In the last decade, new research have began connecting data mining to symbolic Artificial Intelligence (AI). Such fertilization leads to a number of algorithms that have been proposed within Constraints Programming (CP) and Satisfiability (SAT) for mining sequences [1, 16], frequent item-sets [11, 17, 20], association rules [2, 12], clustering [5, 8], classification [9, 21], etc. The main advantage of symbolic AI approaches for pattern mining is their declarativity and flexibility, which include the ability to incorporate new user-specified constraints without the need to modify the underlying system. Within CP, existing work on extracting quantitative pattern in the context of time series constraints was initially done in [3]. The work was recently adapted to the context of sliding time-windows [4]. To the best of our knowledge, there exists no work that exploits CP for PdM.

Objective: The objective of this internship is to use constraint programming to apply symbolic data mining techniques on historical data to characterise the healthy behaviour of equipment. We will consider especially symbolic data mining techniques applicable to time series data where data are generated in streams. The extracted patterns will then serve to form a knowledge base to detect abnormal or uncertain behaviour in new data. To detect anomalies in newly monitoring data, concordance and discordance metrics will be defined and exploited to compute an anomaly score on the basis of the previously obtained knowledge.

The internship will address the two following principal tasks:

- Knowledge discovery process about normal behaviour;
- The anomaly detection in new data.

Candidate : We are looking for a motivated Engineering School or Master’s degree candidate in Computer Science who is motivated by constraint programming and machine learning fields. Good programming abilities will be required.

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